



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2731-7RG
Job Sheet 168200-A



Part No: D2731-7RG

Job Qty: 26 ea

Part Name: Mounting Lug

25



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 11/16/17

Created By: Patrick Duval

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SprayPaint	26 pcs		11/16/17	0.00	2.23	Spray Paint		✓ AA NOV 28 2017
102	Outsource	26 pcs		11/16/17			ATE003-VC		✓
104	Packaging	26 pcs		11/16/17	0.00	0.00	Packaging2		✓ DAS
110	QC	26 pcs		11/16/17	0.00	0.00	QC3		38
120	Packaging	26 pcs		11/16/17	0.00	0.00	Packaging3		✓ 19-89
130	QC21-SA	26 Ea		11/16/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - apply rock guard as per dwg D2731

102 - Issue PO for reprint PO 138461 ST532

Job Allocations

Gravel guard 138637

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 11/16/17 9:53 AM dart.lacelle.linda

ST532

18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation							
Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Un ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/U ☐ Drill Holes ☐		 S013113 DART AEROSPACE Mounting Lug D2731 - 7RG Outsource PART NO: Revision: Operation: Change No:	
		OTHER : _____					

Mfg Date: 11/23/17
Job No: 168200 - A



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038461

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO038461
PO Date: 11/23/17
Due Date: 11/23/17
Purchase Order Revision:
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	167824	D2680-041BL	-	Nut Plate START TIME:		Firmed	11/23/17	24 pcs	0 pcs	24 pcs	\$4.00/pcs	\$96.00 ✓
2	168200-A	D2731-7RG	✓	Mounting Lug ✓		Firmed	11/23/17	26 pcs	0 pcs 26x	26 pcs	\$18.00/pcs SP 17-11-23	\$468.00 ✓
3	167818	D2651-1BL	-	Plug (Only larger section necessary) SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	120 pcs	0 pcs	120 pcs	\$3.00/pcs	\$360.00 ✓
4	166795	D4308-042BL	-	Step, RH Crew SPRAY PAINT BLUE		Firmed	11/23/17	8 pcs	0 pcs	8 pcs	\$40.00/pcs	\$320.00 ✓
5	167813	D3413-1BL	-	O-Ring SPRAY PAINT BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00 ✓
6	167812	D3407-043BL	-	Tow Ring, Blue Prime/Paint **Mask Threaded Section** SPRAY PAINT AS PER QSI BLUE BATCH:		Firmed	11/23/17	20 pcs	0 pcs	20 pcs	\$15.00/pcs	\$300.00 ✓
Grand Total:											\$1,844.00	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents